SAFETY DATA SHEET

Hi-Build RESIN

Compilation date: 12/03/2020

Revision No: 1

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: **Hi-Build Artwork Resin**

CAS number: 25068-38-6

EINECS number: 500-033-5

Index number: 603-074-00-8

Product code: Hi-Build

Synonyms: EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT <700)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants.

1.3. Details of the supplier of the safety data sheet

Company name: Eli-Chem Resins Ltd

Unit 212, Dunsfold Park, Stovolds Hill

Cranleigh

Surrey

GU6 8GA

United Kingdom

Tel: + 44 (0) 1483 266636

Email: sales@elichem.co.uk

1.4. Emergency telephone number

Emergency tel: + 44 (0) 1483 266636

(office hours only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Aquatic Chronic 2: H411; Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317

Most important adverse effects: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements:

Hazard statements: H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

[cont...]

Hazard pictograms: GHS07: Exclamation mark

GHS09: Environmental

Signal words: Warning

Precautionary statements: P264: Wash thoroughly after handling.

P273: Avoid release to the environment.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321: Specific treatment (see on this label).

P332+313: If skin irritation occurs: Get medical advice or attention.

P501 : Dispose of contents / container to a collection point for hazardous waste in accordance with local, regional, national and / or international regulations.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.1. Substances

Chemical identity: BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

CAS number: 25068-38-6

EINECS number: 500-033-5

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

Eye contact: Bathe the eye with running water for 15 minutes. Consult a doctor.

Ingestion: Wash out mouth with water. Consult a doctor.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

[cont...]

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. If outside do not approach from downwind. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed. The floor of the storage room must be impermeable to prevent the escape of liquids.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

[cont...]

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective impermeable gloves, 4 mil thick, nitrile rubber, penetration time 4-6 hours.

Eye protection: Safety glasses. Ensure eye bath is to hand.

Skin protection: Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions. Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

[cont...]

Toxicity values:

Route	Species	Test	Value	Units
ORL	MUS	LD50	15600	mg/kg
ORL	RAT	LD50	11400	mg/kg
SKN	RBT	LD50	>20	ml/kg

Hazardous ingredients:

BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

ORL	MUS	LD50	15600	mg/kg
ORL	RAT	LD50	11400	mg/kg
SKN	RBT	LD50	>20	ml/kg

Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	DRM	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Not biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: Bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

[cont...]

12.6. Other adverse effects

Other adverse effects: Toxic to aquatic organisms. Toxic to soil organisms.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN3082

14.2. UN proper shipping name

Shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

14.3. Transport hazard class(es)

Transport class: 9

14.4. Packing group

Packing group: III

14.5. Environmental hazards

Environmentally hazardous: Yes **Marine pollutant:** No

14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: E

Transport category: 3

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

[cont...]

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.

SAFETY DATA SHEET

Hi-Build HARDENER

Compilation date: 29/10/2019

Revision No: 1

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: **Hi-Build Artwork Resin, HARDENER COMPONENT**

Product code: **Hi-Build**

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.3. Details of the supplier of the safety data sheet

Company name: Eli-Chem Resins Limited

Unit 212 Dunsfold Park, Stovolds Hill

Cranleigh

Surrey

GU6 8GA

United Kingdom

Tel: + 44 (0) 1483 266636

Email: sales@elichem.co.uk

1.4. Emergency telephone number

Emergency tel: + 44 (0) 1483 266636

(office hours only)

Section 2: Hazards identification

2.1. Classification of the substance or mixture

Classification under CLP: Acute Tox. 4: H302; Aquatic Chronic 3: H412; Skin Corr. 1A: H314; Skin Sens. 1A: H317

Most important adverse effects: Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements:

Hazard statements: H302: Harmful if swallowed.

H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H412: Harmful to aquatic life with long lasting effects.

Hazard pictograms: GHS05: Corrosion

GHS07: Exclamation mark

[cont...]

Signal words: Danger

Precautionary statements: P260: Do not breathe dust/fumes/gas/mist/vapours/spray.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P301+312: IF SWALLOWED: Call a doctor if you feel unwell.

P301+330+331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P302+352: IF ON SKIN: Wash with plenty of water/.

P303+361+353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

2.3. Other hazards

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

PHENOL 4,4

EINECS	CAS	PBT / WEL	CLP Classification	Percent
500-101-4	38294-64-3	-	Skin Sens. 1A: H317; Aquatic Chronic 3: H412	50-70%

BIS AMINOMETHYL CYCLOHEXANE

-	2579-20-6	-	Acute Tox. 4: H302+312; Skin Corr. 1A: H314; Eye Dam. 1: H318; Acute Tox. 4: H332	<15%

BENZYL ALCOHOL

202-859-9	100-51-6	-	Acute Tox. 4: H332; Acute Tox. 4: H302	<15%

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Drench the affected skin with running water for 10 minutes or longer if substance is still on skin. Transfer to hospital if there are burns or symptoms of poisoning.

Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist examination.

Ingestion: Wash out mouth with water. Do not induce vomiting. Give 1 cup of water to drink every 10 minutes. If unconscious, check for breathing and apply artificial respiration if necessary. If unconscious and breathing is OK, place in the recovery position. Transfer to hospital as soon as possible.

Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. If unconscious and breathing is OK, place in the recovery position. If conscious, ensure the casualty sits or lies down. If breathing becomes bubbly, have the casualty sit and provide oxygen if available. Transfer to hospital as soon as possible.

[cont...]

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

Eye contact: Corneal burns may occur. May cause permanent damage.

Ingestion: Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

Inhalation: There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: Corrosive. In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Notify the police and fire brigade immediately. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Clean-up should be dealt with only by qualified personnel familiar with the specific substance. Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

[cont...]

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

DNEL / PNEC No data available.

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Protective impermeable gloves, 4 mil thick nitrile rubber, penetration time 4-6 hours.

Eye protection: Tightly fitting safety goggles. Ensure eye bath is to hand.

Skin protection: Impermeable protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State: Liquid

Colour: Colourless

Odour: Pungent

Solubility in water: Not miscible

Flash point°C: 113oC (C.O.C.)

Vapour pressure: negligible at 20oC

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

[cont...]

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Toxicity values:

Route	Species	Test	Value	Units
ORAL	RAT	LD50	<2000	mg/kg

Hazardous ingredients:

BENZYL ALCOHOL

IVN	RAT	LD50	53	mg/kg
ORL	MUS	LD50	1360	mg/kg
ORL	RAT	LD50	1230	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Acute toxicity (ac. tox. 4)	ING	Hazardous: calculated
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	-	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

Eye contact: Corneal burns may occur. May cause permanent damage.

Ingestion: Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

Inhalation: There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

[cont...]

Section 12: Ecological information

12.1. Toxicity

Ecotoxicity values: No data available.

12.2. Persistence and degradability

Persistence and degradability: Biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential: No bioaccumulation potential.

12.4. Mobility in soil

Mobility: Readily absorbed into soil.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Negligible ecotoxicity.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN2735

14.2. UN proper shipping name

Shipping name: POLYAMINES, LIQUID, CORROSIVE, N.O.S., 1-3 CYCLOHEXANEDIMETHANAMINE

14.3. Transport hazard class(es)

Transport class: 8

14.4. Packing group

Packing group: III

14.5. Environmental hazards

Environmentally hazardous: No **Marine pollutant:** No

14.6. Special precautions for user

Special precautions: No special precautions.

[cont...]

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information: This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

* indicates text in the SDS which has changed since the last revision.

Phrases used in s.2 and s.3: H302: Harmful if swallowed.

H302+312: Harmful if swallowed or in contact with skin.

H314: Causes severe skin burns and eye damage.

H317: May cause an allergic skin reaction.

H332: Harmful if inhaled.

H412: Harmful to aquatic life with long lasting effects.

Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.